

## Maintenance

1. Check if the V-belt is tightened well.(regulate the position of motor, the displacement of belt should not exceed 10mm when pressing in the center position of belt with your hands)
2. Check the temp. of ball bearing (for the eccentric shaft), it should not exceed 70°C after 30minutes of continuous working .
3. Check if the jaw plates and side protecting plates have been weared seriously, replace it if necessary.
4. Fixing all bolts and connectors if there is loosen.
5. Check if the machine is grounded well.
6. Lubricating all bearings and chain and gear.